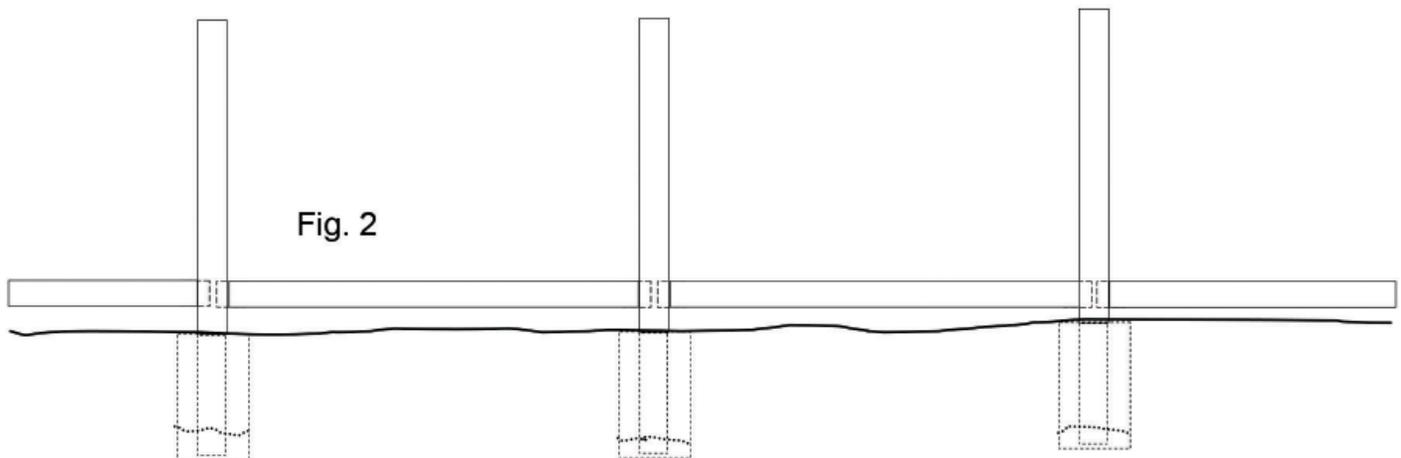


FENCE INSTALLATION INSTRUCTIONS

for Privacy Fences

Instruction details shown are suggestions only. Builder is solely responsible for determining best methods based on individual project and site conditions.

- 1. Have all underground services located by your local utility companies.**
2. Stake the fence line and mark for all post holes. Use of a string line will insure a straight run. Post hole spacing is determined by the width and style of fence section being used. Check the specifications for the specific fence style to determine proper post spacing.
3. Dig the post holes. Posts should extend below grade 24" to 30" depending on fence style. A 8" min. diameter hole is recommended for a 4x4 post.
4. Position the posts in the holes (a small amount of gravel or dirt placed in the hole will help to temporarily support the post). Install the bottom rails between the posts.
5. Use a string line to straighten the run. Check all post for plumb and proper spacing. Adjust post depth to maintain the desired distance between grade and the bottom rail. Temporary bracing of posts and blocking under bottom rail may be required. (Fig. 2)

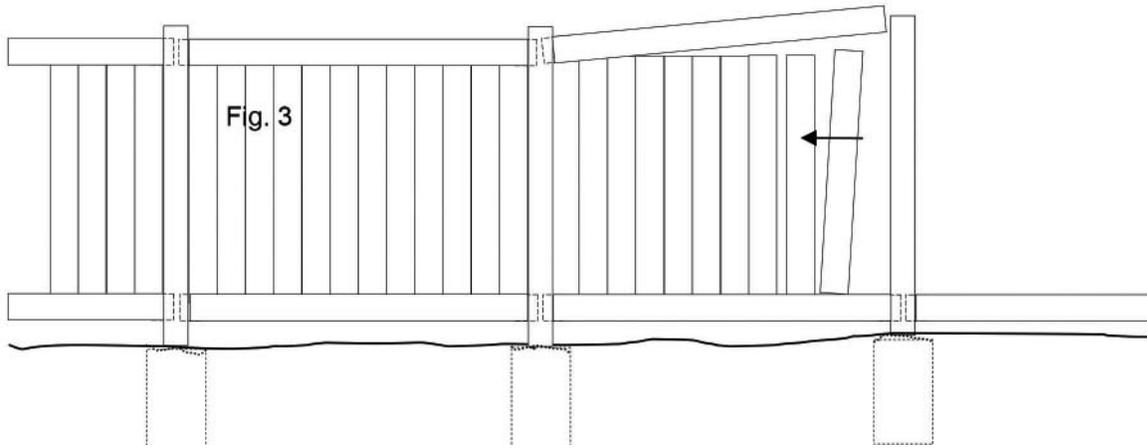


6. Double check fence line as outlined in step 5, then carefully fill holes with concrete and allow to harden before continuing.

FENCE INSTALLATION INSTRUCTIONS

for Privacy Fences

7. Begin T&G picket installation by fastening the vinyl U-channel on each side of the posts where the T&G picket will be positioned against the post. Center the vinyl U-channel between hole openings and center of post. Position the picket in the grooved bottom rail and slide the initial picket into the fastened U-channel, against the post. Continue with the other pickets.
8. Insert one end of top rail into top hole of post. Continue to add pickets to section as you lower top rail into position. (Fig. 3)



9. Position the last T&G picket into place (with the prior picket and fastened U-channel). Snap the top rail into place after the last picket is installed. This could be a "tight fit" and some flexing of the posts may be necessary to ensure a correct installation. You may trim first and last pickets down for smaller width sections. The fastened U-channel should cover any cut edge to ensure a clean looking installation.
10. Install post caps. Secure in place with a small amount of Christy's Hot Glue (part #CHG) or clear silicone caulk.